



INVOICE

A NEFF AFFILIATE

6510 PAGE AVE., ST. LOUIS, MO 63133-1698 314-727-6200 FAX 314-727-0314

www.neffpress.com

SHIP TO

Plasan North America, Inc.  
222 Bowen Road  
Bennington, VT 05201

SOLD TO

Plasan North America, Inc.  
222 Bowen Road  
Bennington, VT 05201

|                 |                |                    |
|-----------------|----------------|--------------------|
| CUSTOMER NO.    | INVOICE DATE   | INVOICE NO.        |
| 16222           | 12/03/09       | 113420-B           |
| CUSTOMER PO NO. | CODE           | CUSTOMER PHONE NO. |
| 7774            | 1              | 802-445-3095       |
| DATE ENTERED    | EST. SHIP DATE | DATE SHIPPED       |
| 07/29/09        | 10/09/09       |                    |
| BILL TO NO.     | SHIP VIA       | SLM NO.            |
| 16222           | FREIGHT LINE   | 99                 |

VISIT OUR WEB SITES FOR AUTOMATION PRODUCTS  
ENGINEERING SERVICES & HYDRAULIC PRESSESCLAIMS FOR SHORTAGES OR DAMAGE  
MUST BE MADE IN 10 DAYS.

| QUANTITY<br>ORDERED       | QUANTITY<br>SHIPPED | QUANTITY<br>ORDERED | DESCRIPTION                                                                                               | UNIT PRICE | ADJST | AMOUNT        |
|---------------------------|---------------------|---------------------|-----------------------------------------------------------------------------------------------------------|------------|-------|---------------|
| 2                         | 0                   | 0                   | Series H four post Hydraulic presses as<br>specified in PO #7774 - Revised 9/18/09<br>Serial #12439-12440 |            |       | \$817,601.00  |
| TERMS:                    |                     |                     |                                                                                                           |            |       |               |
| 1/3 due with order        |                     |                     |                                                                                                           |            |       | \$272,534.00  |
| 1/3 due prior to shipment |                     |                     |                                                                                                           |            |       | \$272,534.00  |
| Balance Net 30            |                     |                     |                                                                                                           |            |       |               |
| Payment received 8/3/09   |                     |                     |                                                                                                           |            |       | -\$117,450.00 |
| Payment received 9/28/09  |                     |                     |                                                                                                           |            |       | -\$155,084.00 |
| Balance due upon receipt  |                     |                     |                                                                                                           |            |       | \$272,534.00  |

ORIGINAL INVOICE



Plasan North America, Inc.  
 222 Bowen Road  
 Bennington Vermont 05201  
 United States  
 Phone: 802-445-3095  
 Fax: 802-445-3099

Revised: 9/23/2009

**PURCHASE ORDER NUMBER: 7774**

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|                                                                                                                                                                              |                                                                                                                                   |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| <b>Vendor:</b><br><br>Neff Press Inc<br>6510 Page Avenue<br>St Louis MO 63133<br>United States<br><br>Attention: Mike Vatole<br><br>Phone: 800-325-8612<br>Fax: 314-727-6200 | <b>Ship To:</b><br><br>David Conklin<br>Plasan North America, Inc.<br>222 Bowen Road<br>Bennington Vermont 05201<br>United States |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|

Ship Via: **FOB NEFF PRESS**

Freight Paid: **No**

Terms:

Order Date: 7/29/2009

F.O.B:

See Attached Terms & Condition

*Per Neff Quaoe # PLA09039*

*Runoff at Neff's facility will be required before delivery to Plasan*

*Payment Terms:*

*1/3 with the order*

*1/3 prior to shipment*

*1/3 net 30 days*

*Please issue a credit for the initial payment already made of \$117450.*

*Please then issue a new invoice totaling \$272533.67 showing the credit.*

*Please send this invoice via email to vicky.noyes@plasan-na.com to ensure prompt payment.*

| <u>Line</u> | <u>Order Qty.</u> | <u>Part Number/Rev/Description</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | <u>Unit Price</u> | <u>Ext Price</u> |
|-------------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|------------------|
| 1           | 1.00 EA           | H160-15M<br>Hydraulic 4-post column Press with the follwng specifications:<br>Maximum Tonnage @ 2750 PSI<br>Minimum Tonnage @ 500 PSI<br>Note: 2 of the customers 300 mm parts can be ran at 2.56 or 3.6 bar<br>or 7 of the customer's 300 mm x 300 mm parts would need to be<br>inserted in the press to achieve a contact pressure of 0.65 bar at the<br>press's lowest setting.<br><br>Daylight 23"<br>Distance Between Pins: L-R 95"<br>F-B 45"<br>Overall Platen Dimensions L-R 110"<br>Overall Platen F-B 62"<br>Maximum Stroke (Adjustable from 1/2") 24" | \$61,100.00       | \$61,100.00      |

NORTH AMERICA



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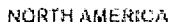
|                                                                                                                                                                              |                                                                                                                                   |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
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 F.O.B:

Freight Paid: **No**  
 See Attached Terms & Condition

Terms:  
 Order Date: 7/29/2009

| <u>Line</u>                                                         | <u>Order Qty.</u> | <u>Part Number/Rev/Description</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | <u>Unit Price</u>      | <u>Ext Price</u> |
|---------------------------------------------------------------------|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|------------------|
|                                                                     |                   | Shut Height 0"<br>RAM Speeds in IPM (Inches Per Minute)<br>Rapid Advance 120<br>Pressing 7<br>Return 120<br>Parallelism between platens: +/- 0.06" or Better<br>Motor Horse Power (460VAC3Phase)<br>Customer has Specied the Voltage<br>Rapid-advance/low tonnage cylinders Two x 5" bore<br>Tonnage cylinders Two x 7" bore<br>Note: Any of the above specifications can be modified.<br>See NEFF Quote # PLA09039 for Standard Features<br>Mold Heat and Ram Control System (MH+RCS) Included<br>250 degree C Heated Platens Included<br>Front-Side Light Curtain Guarding Included<br>Rear-Side Light Curtain Guarding Included<br>Calibration of Feedback Devices Included |                        |                  |
| The above Quality Codes apply to this line item per WI-0002         |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                        |                  |
| Runoff at Neff's facility will be requied before delivery to Plasan |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                        |                  |
| <b>- Shipping Release Requirement -</b>                             |                   | <b><u>Due Date</u></b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b><u>Quantity</u></b> |                  |
|                                                                     |                   | 9/30/2009                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 1.00 EA                |                  |



**Plasan North America, Inc.**  
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**Ship To:**

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Bennington Vermont 05201  
United States

United States

United States

Terms:

Order Date: 7/29/2009

| <u>Line</u> | <u>Order Qty.</u> | <u>Part Number/Rev/Description</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | <u>Unit Price</u> | <u>Ext Price</u> |
|-------------|-------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|------------------|
| 2           | 1.00 EA           | Cooled Platen Press<br>Hydraulic 4-post column Press with the follwng specifications:<br>Maximum Tonnage @ 2750 PSI<br>Minimum Tonnage @ 500 PSI<br>Note: 2 of the customers 300 mm parts can be ran at 2.56 or 3.6 bar<br>or 7 of the customer's 300 mm x 300 mm parts would need to be<br>inserted in the press to achieve a contact pressure of 0.65 bar at the<br>press's lowest setting.<br><br>Daylight 23"<br>Distance Between Pins: L-R 95"<br>F-B 45"<br>Overall Platen Dimensions L-R 110"<br>Overall Platen F-B 62"<br>Maximum Stroke (Adjustable from 1/2") 24"<br>Shut Height 0"<br>RAM Speeds in IPM (Inches Per Minute)<br>Rapid Advance 120<br>Pressing 7<br>Return 120<br>Parallelism between platens: +/- 0.06" or Better<br>Motor Horse Power (460VAC3Phase)<br>Customer has Specied the Voltage<br>Rapid-advance/low tonnage cylinders Two x 5" bore<br>Tonnage cylinders Two x 7" bore<br>Note: Any of the above specifications can be modified. | \$52,866.67       | \$52,866.67      |



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| <b>Vendor:</b><br><br>Neff Press Inc<br>6510 Page Avenue<br>St Louis MO 63133<br>United States<br><br>Attention: Mike Vatole<br><br>Phone: 800-325-8612<br>Fax: 314-727-6200 | <b>Ship To:</b><br><br>David Conklin<br>Plasan North America, Inc.<br>222 Bowen Road<br>Bennington Vermont 05201<br>United States |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|

Ship Via: **FOB NEFF PRESS**  
 F.O.B:

Freight Paid: **No**  
 See Attached Terms & Condition

Terms:  
 Order Date: 7/29/2009

| <u>Line</u> | <u>Order Qty.</u> | <u>Part Number/Rev/Description</u>                                                                                                                                                                                                                                                         | <u>Unit Price</u> | <u>Ext Price</u> |
|-------------|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|------------------|
|             |                   | See NEFF Quote # PLA09039 for Standard Features<br>Mold Heat and Ram Control System (MH+RCS) Included<br>15 degree C -Water Cooled Platens Included<br>Front-Side Light Curtain Guarding Included<br>Rear-Side Light Curtain Guarding Included<br>Calibration of Feedback Devices Included |                   |                  |
|             |                   | The above Quality Codes apply to this line item per WI-0002                                                                                                                                                                                                                                |                   |                  |
|             |                   | Per Neff Quaote # PLA07289<br>Runoff at Neff's facility will be requied before delivery to Plasan                                                                                                                                                                                          |                   |                  |
|             |                   | - Shipping Release Requirement - <u>Due Date</u> <u>Quantity</u><br>9/30/2009 1.00 EA                                                                                                                                                                                                      |                   |                  |
| 3           | 1.00 EA           | Optional Equipment<br>Portable 30-Ton Chiller Unit                                                                                                                                                                                                                                         | \$3,483.33        | \$3,483.33       |
|             |                   | The above Quality Codes apply to this line item per WI-0002                                                                                                                                                                                                                                |                   |                  |
|             |                   | Per Neff Quaote # PLA07289<br>Runoff at Neff's facility will be requied before delivery to Plasan                                                                                                                                                                                          |                   |                  |
|             |                   | - Shipping Release Requirement - <u>Due Date</u> <u>Quantity</u><br>9/30/2009 1.00 EA                                                                                                                                                                                                      |                   |                  |

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| <u>Line</u>                                                      | <u>Order Qty.</u> | <u>Part Number/Rev/Description</u>                                       | <u>Unit Price</u> | <u>Ext Price</u> |
|------------------------------------------------------------------|-------------------|--------------------------------------------------------------------------|-------------------|------------------|
| 4                                                                | 1.00 EA           | Additional Deposit<br>Additional Deposit for the Additional requirements | 155,084.00        | \$155,084.00     |
| The above Quality Codes apply to this line item per WI-0002      |                   |                                                                          |                   |                  |
| - Shipping Release Requirement - <u>Due Date</u> <u>Quantity</u> |                   |                                                                          |                   |                  |
|                                                                  |                   | 9/30/2009 1.00 EA                                                        |                   |                  |
| 5                                                                | 2.00 EA           | H160-15M<br>Hydraulic 4-post column Press                                | 135,421.17        | \$270,842.34     |
| The above Quality Codes apply to this line item per WI-0002      |                   |                                                                          |                   |                  |
| - Shipping Release Requirement - <u>Due Date</u> <u>Quantity</u> |                   |                                                                          |                   |                  |
|                                                                  |                   | 9/30/2009 2.00 EA                                                        |                   |                  |



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| Line                                                        | Order Qty. | Part Number/Rev/Description                          | Unit Price                 | Ext Price    |
|-------------------------------------------------------------|------------|------------------------------------------------------|----------------------------|--------------|
| 6                                                           | 2.00 EA    | Cooled Platen Press<br>Hydraulic 4-post column Press | 125,587.33                 | \$251,174.66 |
| The above Quality Codes apply to this line item per WI-0002 |            |                                                      |                            |              |
| - Shipping Release Requirement -                            |            |                                                      |                            |              |
|                                                             |            | <u>Due Date</u><br>9/30/2009                         | <u>Quantity</u><br>2.00 EA |              |
| 7                                                           | 2.00 EA    | Optional Equipment<br>Portable 30 - Ton Chiller Unit | \$11,525.00                | \$23,050.00  |
| The above Quality Codes apply to this line item per WI-0002 |            |                                                      |                            |              |
| - Shipping Release Requirement -                            |            |                                                      |                            |              |
|                                                             |            | <u>Due Date</u><br>9/30/2009                         | <u>Quantity</u><br>2.00 EA |              |

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| <u>Line</u>                                                                                                 | <u>Order Qty.</u> | <u>Part Number/Rev/Description</u> | <u>Unit Price</u>                                                                                                                                                                                                 | <u>Ext Price</u> |
|-------------------------------------------------------------------------------------------------------------|-------------------|------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|
| <b>Authorized By:</b> Vicky Noyes<br>Buyer Approval by: <u>[Signature]</u><br>Vendor Acknowledgement: _____ |                   |                                    | <b>Total:</b> <span style="border: 1px solid black; padding: 2px;"><b>\$817,601.00</b></span><br>Please send invoice to: Accounts Payable<br>Plasan North America, Inc.<br>222 Bowen Road<br>Bennington, VT 05201 |                  |