

Equipment Located at: 2700 York Road  
Elk Grove Village, IL 60007

Auction Date: June 26, 2024

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Lot	Qty.	Description	Lot	Qty.	Description
<b>1</b>		<b>Lots 1 thru 99 will consist of shop equipment that will be posted one week prior to the auction, email jeffjr@cia-auction.com with any questions</b>	111	1	WARREN MODEL WL-1000 LOADER; S/N 0483165, 72" DISCHARGE (ON R-75)
100	1	9" X 28" HARDINGE MODEL DV-59 PRECISION LATHE; 1" SPINDLE HOLE, COLLET CHUCK, TAILSTOCK, COMOUND SLIDE, 230 - 3,500 RPM	112	1	1/4" WATERBURY FARREL MODEL NO. 10 HEAVY FRAME INCLINE THREAD ROLLER; S/N 16300, 1/4" THREAD DIA., 2" THREAD LENGTH, 150 PPM, 21" VIBRATORY BOWL (R-18)
101	1	9" X 36" FEELER MODEL FTL-27 SERIES II HIGH ACCURACY PRECISION LATHE; S/N 751113, 1" SPINDLE HOLE, COLLET CHUCK, TAILSTOCK, 230 - 3,500 RPM	113	1	OSBORNE LOADER MODEL 8BI-72; S/N 9810-1, 72" DISCHARGE (ON R-18)
102	1	9" X 36" FEELER MODEL FTL-27 SERIES II HIGH ACCURACY PRECISION LATHE; S/N 740722, 1" SPINDLE HOLE, COLLET CHUCK, TAILSTOCK, 230 - 3,500 RPM	114	1	3/8" WATERBURY FARREL MODEL NO. 20 HEAVY FRAME INCLINE THREAD ROLLER; S/N N/A, 3/8" THREAD DIA., 3" THREAD LENGTH, 125 PPM, UPGRADED EW MENN STARTER SYSTEM, 24" VIBRATORY BOWL (R-66)
103	1	DELETE	115	1	WARREN MODEL WL-1000 LOADER; S/N 1312215, 7' DISCHARGE
104	1	13" X 20" PARAGON MODEL GUS-32X50 O.D. CYLINDRICAL GRINDER; S/N G320050060, DROP DOWN I.D. SPINDLE	116	1	3/8" WATERBURY FARREL MODEL NO. 20 HEAVY FRAME INCLINE THREAD ROLLER; S/N N/A, 3/8" THREAD DIA., 3" THREAD LENGTH, 125 PPM, UPGRADED EW MENN STARTER SYSTEM, 24" VIBRATORY BOWL (R-65)
105	1	ELOX MODEL ASTRO-100S DIE SINKER EDM; S/N 032230, 16-KVA, 35" X 21" X 14" TANK, CONTROL BOX, FAGAR DRO	117	1	3/8" WATERBURY FARREL MODEL NO. 20 HEAVY FRAME INCLINE THREAD ROLLER; S/N 112199, 3/8" THREAD DIA., 3" THREAD LENGTH, 125 PPM, Machine is tube feeding studs out of a 30" vibratory bowl (R-97)
106	1	250 HP SULLAIR MODEL 32/25-250L ACAC AIR COMPRESSOR; S/N 003-839778, 12,836 HOURS SHOWING	118	1	OSBORNE MODEL 8BI-72 LOADER; S/N 9812-1 (On R-97)
107	1	100 HP SULLAIR MODEL TS20-200L\A AIR COMPRESSOR; S/N 200604290104, 52,983 LOAD HOURS			
108	1	AEC MODEL PINN-2-60R CENTRAL CHILLER; S/N 32E0658			
109	1	5 HP TORIT MODEL MED-3 DUST COLLECTOR; S/N 2272348			
110	1	1/4" WARREN MODEL WT-1000 HIGH SPEED THREAD ROLLER; S/N 068153, 1/4" THREAD DIA., 2" THREAD LENGTH, 2" BLANK LENGTH, TO 1,000 PPM, VIBRATORY BOWL, ROLL SORTER (R-75)			

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119	1	1/2" WATERBURY FARREL MODEL NO. 30 SEMS THREAD ROLLER; S/N N/A, 1/2" THREAD DIA., 4" THREAD LENGTH, 8" SHANK LENGTH, 80 PPM, EQUIPPED W/ PICK & PLACE TRANSFER, 42" OUTSIDE TOOLING VIBE BOWL, BOWL IS DESIGNED TO FEED 8" PARTS & ASSEMBLE WASHERS TO THE BLANKS, MAGNETIC EXIT CONVEYOR, ROLL SORTER (R-96)	123	1	5/16" NATIONAL HIGH SPEED DSSD COLD HEADER - Cutter arm in need of repair; S/N 32861, 5/16" CUTOFF DIA., 1-1/2" SHANK LENGTH, 2-3/4" CUTOFF LENGTH, 250 PPM, BUSHING CUTOFF, PKO (H-24)
119A	1	WARREN LOADER; S/N 1312215, 84" DISCHARGE HEIGHT (R-96)	124	1	3/8" ASAH OKUMA MODEL AOL-10 LONG STROKE DSSD COLD HEADER; S/N 6-113 (BUILT 1980), 3/8" CUTOFF DIA., 5-1/8" SHANK LENGTH, 5-1/2" CUTOFF LENGTH, 60-120 PPM, EQUIPPED W/ BUSHING CUTOFF, PKO & ACVD (H-86)
120	1	SANMEI MODEL THI-12AL THREAD & FORM ROLLING MACHINE; S/N 0503002, 12MM THREAD / FORM ROLLING DIA., 120MM SHANK LENGTH, 50MM THREAD / FORM ROLL LENGTH, 70MM SHANK LENGTH ABOVE DIA., 17,000 KG THREAD ROLL FORM PRESSURE, 15-50 PPM, NO. 60 DIE POCKETS, 24" VIBRATORY BOWL, MACHINE IS CAPABLE OF FORM ROLLING, GROOVING, FLANGING, SPHERE FORMING, KNURLING (R-64)	125	1	3/8" RMG MODEL 67-20102-67 INCLINE WIRE DRAWER; S/N 93033037, 3/8" NOMINAL WIRE DIA., 28" CAPSTAN, 20 HP, 102 FPM, ROLLER CLAMP
121	1	1" WATERBURY FARREL MODEL NO. 60 HAND FEED FLAT DIE THREAD ROLLER; S/N 233835, 1" THREAD DIA., 7" MAX THREAD LENGTH, 50 SPM **MACHINE IS SET UP TO FEED AUTOMATICALLY - EQUIPPED W/ EW MENN STARTER SYSTEM & VIBRATORY BOWL (R-63)	126	1	WIRE CAROUSEL
122	1	5/8" EW MENN MODEL GW-120H HIGH SPEED THREAD ROLLER; S/N 119 (BUILT 1989), 1/4" - 5/8" THREAD DIA., 4" THREAD LENGTH, 5-7/8" SHANK LENGTH, 55-230 PPM, EQUIPPED W/ 36" VIBRATORY BOWL & STAND, MAGNETIC EXIT CONVEYOR, LOADER CONVEYOR (R-38)	127	1	5/16" ASAH OKUMA MODEL AOT-8B 2-DIE 2-BLOW COLD HEADER; S/N 37-262 (BUILT 1988), 8MM CUTOFF DIA., 55MM SHANK LENGTH, 60MM CUTOFF LENGTH, 15MM PKO STROKE, 250 PPM, BUSHING CUTOFF, PKO, ANDERSEN PROCESS MONITOR, TRANSFER FIXTURE, 2-SPEED MOTOR (H-70)
			128	1	OPEN
			129	1	WIRE CAROUSEL
			130	1	3/8" ASAH OKUMA MODEL AOT-10B 2-DIE 2-BLOW COLD HEADER; S/N 21-168 (BUILT 1985), 10MM CUTOFF DIA., 75MM SHANK LENGTH, 80MM CUTOFF LENGTH, 20MM PKO STROKE, 200 PPM, BUSHING CUTOFF, PKO, 2-SPEED MOTOR (H-89)
			131	1	OPEN
			132	1	WIRE CAROUSEL

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133	1	3/8" ASAHI OKUMA MODEL AOT-10B 2-DIE 2-BLOW COLD HEADER; S/N 14-150 (BUILT 1982), 10MM CUTOFF DIA., 75MM SHANK LENGTH, 80MM CUTOFF LENGTH, 20MM PKO STROKE, 200 PPM, BUSHING CUTOFF, PKO, 3-SPEED MOTOR (H-73)	140	1	15MM ASAHI SUNAC MODEL FA-1210 4-DIE PROGRESSIVE HEADER; S/N 4-3-009 (BUILT 1992), (UPGRADED FROM MODEL AQ), 15MM CUTOFF DIA., 10MM SHANK LENGTH, 140MM CUTOFF LENGTH, 24MM PKO STROKE, 200 PPM, EQUIPPED W/ BUSHING CUTOFF, PKO, IFO TRANSFER, MOTORIZED KO, MOTORIZED FEED ADJUSTMENT, MOTORIZED WIRE STOP, TRIM CAPABLE ON THE 4TH DIE, 2-PAIR FEED ROLLS W/ PNEUMATIC CLAMPING, 2-PLANE STRAIGHTENER, OIL CENTRIFUGE, W/ MISC. TOOLING (H-90) **NOTE: 4TH STATION KO REQUIRES REPLACEMENT OF MOTOR**
134	1	(LOT) FEED ROLLERS (H-73)	141	1	3/8" NATIONAL S-3 4-DIE BOLTMAKER; S/N 29952 (BUILT 1984), 1/2" CUTOFF DIA. MILD STEEL, 3/8" CUTOFF DIA. ALLOY STEEL, 3-3/4" SHANK LENGTH, 5" CUTOFF LENGTH, 900 KN HEADING LOAD, 120 PPM, EQUIPPED W/ BUSHING CUTOFF, IFO TRANSFER, PNEUMATIC FEED ROLLER CLAMPING, 30 HP (H-79) **NOTE: WAS BEING USED AS PROGRESSIVE HEADER - SOME PARTS FOR POINTER / THREADER MISSING**
135	1	WIRE CAROUSEL	142	1	5/16" RMG MODEL 56-1088-68 INLINE WIRE DRAWER; S/N 7113675, 5/16" NOMINAL WIRE DIA., 24" CAPSTAN, 10 HP, 102 FPM, ROLLER CLAMP
136	1	ASAHI SUNAC MODEL RH-60 2-DIE 3-BLOW COLD HEADER; S/N 7-029 (BUILT 1989), 8.5 MM CUTOFF DIA., 55MM KICKOUT LENGTH, 55MM CUTOFF LENGTH, 18MM PKO STROKE 2ND, 12MM PKO STROKE 3RD, 200 PPM, EQUIPPED W/ BUSHING CUTOFF, PKO, WIPER, RKO, PD SENSOR, TRIM CAPABLE (H-98) **CAPABLE FINGERLESS TRANSFER**	143	1	WIRE CAROUSEL
137	1	3/8" RMG MODEL 67-20102-67 INLINE WIRE DRAWER; S/N 94043248, 3/8" NOMINAL WIRE DIA., 28" CAPSTAN, 10 HP, 61 FPM, ROLLER CLAMP			
138	1	WIRE CAROUSEL			
139	1	ASAHI SUNAC MODEL RH-60 2-DIE 3-BLOW COLD HEADER; S/N 7-028 (BUILT 1989), 8.5 MM CUTOFF DIA., 55MM KICKOUT LENGTH, 55MM CUTOFF LENGTH, 18MM PKO STROKE 2ND, 12MM PKO STROKE 3RD, 200 PPM, EQUIPPED W/ BUSHING CUTOFF, PKO, WIPER, RKO, PD SENSOR, TRIM CAPABLE (H-82) **CAPABLE FINGERLESS TRANSFER**			

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144	1	3/8" NATIONAL 4-DIE BOLTMAKER; S/N 27733, 3/8" CUTOFF DIA., 3-1/2" SHANK LENGTH, 4-3/4" CUTOFF LENGTH, 85 PPM, EQUIPPED W/ BUSHING CUTOFF, IFO TRANSFER, TRIMMING, 25 HP (H-77) **NOTE: WAS BEING USED AS PROGRESSIVE HEADER - SOME PARTS FOR POINTER / THREADER MISSING**	150	1	1/2" RMG MODEL 89-2077-67 INLINE WIRE DRAWER; S/N 97-014075, 1/2" NOMINAL WIRE DIA., 36" CAPSTAN, 20 HP, 77 FPM, ROLLER CLAMP
144A	1	(LOT) MISC. TOOLING FOR 3/8" NATIONALS INCLUDING FEED ROLLS, FEED TUBES, PUNCH BLOCKS, TRIM CAMS, MISC. TOOLING (BY H-77)	150A	1	WIRE CAROUSEL
145	1	5/16" RMG MODEL 56-1086-01 INLINE WIRE DRAWER; S/N 110727, 5/16" NOMINAL WIRE DIA., 24" CAPSTAN, 10 HP, 86 FPM	151	1	3/8" NATIONAL MDOEL 68 HIGH SPEED MEDIUM STROKE DSSD COLD HEADER; S/N 34922, 1/2" CUTOFF DIA. MILD STEEL, 3/8" CUTOFF DIA. ALLOY STEEL, 3" SHANK LENGTH, 4-1/2" CUTOFF LENGTH, 200 PPM, EQUIPPED W/ IAC, WIPER, PKO, RKO, BUSHING CUTOFF (H-42)
146	1	1/2" NATIONAL 4-DIE LONG STROKE BOLTMAKER; S/N 28070 (BUILT 1976), 1/2" CUTOFF DIA., 8" SHANK LENGTH, 9-3/4" CUTOFF LENGTH, 75 PPM, EQUIPPED W/ BUSHING CUTOFF, PKO, 8-ROLL 2-PLANE STRAIGHT (H-78) **NOTE: WAS BEING USED AS PROGRESSIVE HEADER - SOME PARTS FOR POINTER / THREADER MISSING**	152	1	7/16" RMG MODEL 78-20111-87 INLINE WIRE DRAWER; S/N 01085284, 7/16" NOMINAL WIRE DIA., 28" CAPSTAN, 20 HP, 111 FPM, ROLLER CLAMP
147	1	1/2" RMG MODEL 89-2070-22 INLINE WIRE DRAWER; S/N 85621274, 1/2" NOMINAL WIRE DIA., 36" CAPSTAN, 20 HP, 70 FPM, ROLLER CLAMP	153	1	OPEN
148	1	DUAL WIRE CAROUSEL	154	1	3/8" NATIONAL MDOEL 68 HIGH SPEED MEDIUM STROKE DSSD COLD HEADER; S/N 34966, 1/2" CUTOFF DIA. MILD STEEL, 3/8" CUTOFF DIA. ALLOY STEEL, 3" SHANK LENGTH, 4-1/2" CUTOFF LENGTH, 200 PPM, EQUIPPED W/ IAC, WIPER, PKO, RKO, BUSHING CUTOFF (H-43)
149	1	1/2" NATIONAL 4-DIE LONG STROKE PROGRESSIVE HEADER; S/N 28063, 1/2" CUTOFF DIA., 8" SHANK LENGTH, 9-3/4" CUTOFF LENGTH, 75 PPM, EQUIPPED W/ BUSHING CUTOFF, PKO, 50 HP, 8-ROLL 2-PLANE STRAIGHTENER (H-09)	155	1	7/16" RMG MODEL 78-20111-87 INLINE WIRE DRAWER; S/N 06095856, 7/16" NOMINAL WIRE DIA., 28" CAPSTAN, 20 HP, 111 FPM, ROLLER CLAMP
149A	1	(LOT) MISC. FEED ROLLERS, TRIM CAMS, KICKOUT RODS, TRANSFER ARMS, WEDGES, MISC. TOOLING (H-09)	155A	1	WIRE CAROUSEL
			156	1	3/8" NATIONAL MODEL 68 HIGH SPEED MEDIUM STROKE DSSD COLD HEADER; S/N 34909, 1/2" CUTOFF DIA. MILD STEEL, 3/8" CUTOFF DIA. ALLOY STEEL, 3" SHANK LENGTH, 4-1/2" CUTOFF LENGTH, 200 PPM, EQUIPPED W/ BUSHING CUTOFF, PKO (H-45)

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157	1	7/16" RMG MODEL 78-2080-87 INLINE WIRE DRAWER; S/N 11834-1712, 7/16" NOMINAL WIRE DIA., 28" CAPSTAN, 20 HP, 80 FPM, ROLLER CLAMP

<b>Lot</b>	<b>Qty.</b>	<b>Description</b>
158	1	3/8" RMG MODEL 67-1061-85M INLINE WIRE DRAWER; S/N 94043250, 3/8" NOMINAL WIRE DIA., 28" CAPSTAN, 10 HP, 61 FPM, ROLLER CLAMP